

**QUALITY ASSURANCE SYSTEM – PRODUCT DATA SHEET**

**Product reference N°**                      **RB1H            Issue N° 3**

**Product Description**                      **AC 32 HDM dense base 40/50, 100/150**

**Pre-euro Description**                      **28mm Heavy Duty Dense Roadbase Macadam**

**Aggregate**                                      **All Basalt**

**Specification Details**

**EN131018- 1**

<u>Sieve Size (mm)</u>	<u>Conformance Specification</u>	<u>Declared Target</u>
40	98 – 100	100
31,5	90 – 100	99
20	71 – 89	80
14		NPD
6,3	43 – 61	52
2	21 – 35	28
0,250	6 – 16	11
0,063	5 – 11	8
Target Binder Content %	3,4 – 4,6	4,0
Nominal Layer Thickness (mm)	70 – 150	
Binder Penetration	Machine: Handlay:	40/60 or 100/150 as specified Generally 100/150
Target Mixing Temperature	40/60 100/150	160 to 190°C 140 to 170°C

**Recommendations of use**

Heavy duty Base applications.

For further technical information regarding application, specification and use, consult the Quarry Laboratory.

Issued by:

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