

**QUALITY ASSURANCE SYSTEM – PRODUCT DATA SHEET**

**Product reference N°**                      **RB4**                      **Issue N°2**

**Product Description**                      **AC 20 open bin 100/150 or 160/220 fibre**

**Previous Description**                      **20mm Open Graded Binder Course**

**Aggregate**                                      **All Basalt**

**Specification Details**

**EN13108-1**

<u>Sieve Size (mm)</u>	<u>Conformance Specification</u>	<u>Declared Target</u>
31,5	98 – 100	100
20	90 – 100	99
14	56 – 74	65
6,3	15 – 33	24
2	6 - 20	13
0,063	2 – 8	5
Target Binder Content %	3,4 – 4,6	4,0
Nominal Layer Thickness (mm)	50 – 100	
Binder Penetration	Machine:	100/150 or 160/220 as specified with 0,3% Cellulose Fibre
	Handlay:	Generally 160/220
Target Mixing Temperature	140 to 160°C	


\* Binder Penetration as specified

**Recommendations of use**

For further technical information regarding application, specification and use, consult the **Quarry Laboratory**.

**Issued by:**

**Ian Timberlake**



**Date Issued:**            3/4/13